

## PROCESS CHANGE NOTICE

PCN NO.: ASL2025-002

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**Customer :** ALL  
**Subject :** Change to the recommended manual soldering temperature on page3 of the datasheet  
**Products affected :** All IXOLAR™ SM series  
**Anysolar product type :** All Gen2 and Gen3 IXOLAR™ SM series

Refer to page 3 of the datasheet.

<before>

Recommended manual soldering temperature, 2sec below 260°C. Pre-bake required.

<after>

Recommended manual soldering temperature, 5sec below 400°C. No pre-bake required.

**Object :** To recommend the practical soldering temperature for use with lead-free solder.

**Design change :** None

**Influence on reliability :** None

**Remarks :**

In case of any question, please contact

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Initiator	Title/Function	Date	E-mail
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